



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3700-C-09
Job Sheet 180183



Part No: RBE350A94-3700-C-09

Job Qty: 50 ea

Part Name: Knurled Nut



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/29/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.15 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Machining-4		
120	Mori Seiki	50 pcs	7/16/18	7/16/18	0.00	25.00	MORI NLX		
130	QC	50 pcs	7/16/18	7/16/18	0.00	0.00	QC2 Machining-4		
140	QC	50 pcs	7/16/18	7/16/18	0.00	0.00	QC8 Machining-3		
150	Outsource	50 pcs	7/16/18	7/16/18			GRO002-VC	5	
160	Packaging	50 pcs	7/16/18	7/16/18	0.00	0.00	Packaging2		
170	QC	50 pcs	7/16/18	7/16/18	0.00	0.00	QC6		
180	Packaging	50 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-1		
190	QC21-SA	50 Ea	7/16/18	7/16/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per folio FB778 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 150 - Issue P/O to Groupe Altech; PO 040942 - Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R1.375	1144 Steel Proof Round Bar 1.375"	2.5000 ft (.05 ea)	90-Start up Operation	33968

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-R1.375	2	13	0

Part Specifications

Specifications could not be found.



Container No: S107576



Part: RBE350A94-3700-C-09

Job No: 180183

Serial No/Batch: S107576

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 09/02/18

Plex 6/29/18 3:26 PM dart.logan.david

INSPECTION SHEET

Measured by:	Checked by:	QC Inspector:
Date:	Date:	Date:

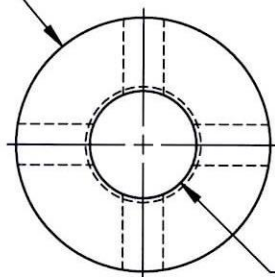
Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

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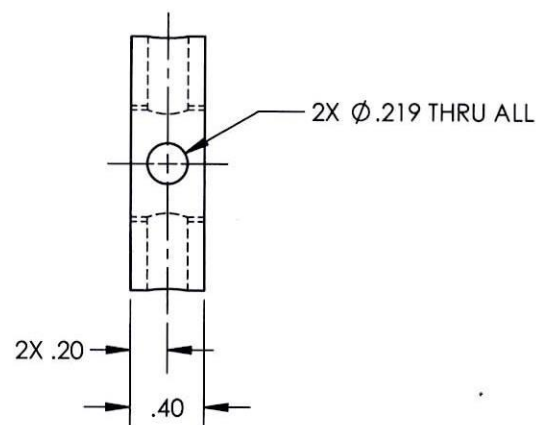
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	16-0286	-09 CH'D DIM WAS .20 IS 2X .20, ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	2/28/2017	RJC	SM



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MED. KNURL



5/8-18 UNF - 2B
THRU ALL



(-09)

KNURLED NUT

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-09	REV 6
MAT'L STRESS PROOF	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC QMSI-6.2.2, B.O. REV D	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: MACKOVJAK	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	EUROCOPTER AS350/355
SCALE 1:1	DATE 8/21/2012 SHEET 7 OF 7



Dart Aerospace Ltd.
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PURCHASE ORDER **PO040942**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040942
PO Date: 9/6/18
Due Date: 9/14/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180183	RBE350A94-3700-C-09	Knurled Nut -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	9/14/18	30 pcs	0 pcs	30 pcs	\$1.294999/pcs	\$38.85
2	173863-B	RBE350A93-3317-20	Tail Rotor Hub Insert Tool Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	9/14/18	15 pcs	0 pcs	15 pcs	\$5.41/pcs	\$81.15
Grand Total:											\$120.00

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CC



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PURCHASE ORDER PO040942

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/10/18 7:55 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(012443-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012443- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
13-Sep-2018		Aman			PO040942			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A94-3700-C-09 Rev.	RBE350A94-3700-C-09 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	30	30	0	0	0
2	RBE350A93-3317-20 Rev.	RBE350A93-3317-20 01 -BLACK OXIDE FINISH ON SST MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	15	15	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.